

## Examples of written or verbal questions.

Set out on the following page are examples of the types of questions that your assessor might ask you when assessing you for recognition of prior learning in the competency: LMFFM3024B Set up, operate and maintain multi-head planing and moulding machines.

1. What is the process called that brings all of the cutters in the cutter block to the same cutting circle?
2. What is the material percentage allowance that should be added to the final calculated quantity for setting up purposes and any wastage that may occur?
3. What are the three machines used within the wood machining trade area that a multi-head planing and moulding machine is a combination of?
4. What types of feed rollers are available for use on multi-head planing and moulding machine?
5. What is the function of the left side head?
6. Give two reasons why circular cutter blocks are safer to use than square cutter blocks.
7. When setting up multi-head planing and moulding machines, what are the general guidelines that should be followed?
8. What factors govern the length of a cutter pitch mark?
9. What makes the removal and replacement of large horizontally mounted cutter blocks with multiple cutters easier and safer?
10. What types of cutters should not be jointed?
11. Which way should bowed material be placed in the machine?
12. A “diamond” surfaced honing block can be used to bring up the edge on what types of cutters?