

Sample written test

Below are some typical questions may be asked in the form of a written test. These particular questions relate to the unit of competency: *LMFFM3024A Set up, operate and maintain multi-head planing and moulding machines.*

1. What is the process called that brings all of the cutters in the cutter block to the same cutting circle?
2. What types of feed rollers are available for use on multi-head planing and moulding machine?
3. Give two reasons why circular cutter blocks are safer to use than square cutter blocks.
4. What factors govern the length of a cutter pitch mark?
5. What makes the removal and replacement of large horizontally mounted cutter blocks with multiple cutters easier and safer?
6. A “diamond” surfaced honing block can be used to bring up the edge on what types of cutters?